Important:
The appliance shall be converted in accordance with;

- Local codes or, in the absence of local codes, with the National Fuel Gas Code, ANSI Z223.1/NFPA 54, or the Natural Gas and Propane Installation Code, CSA B149.1
- A manufactured home (USA only) or mobile home OEM installation must conform with the Manufactured Home Construction and Safety Standard, Title 24 CFR, Part 3280, or, when such a standard is not applicable, the Standard for Manufactured Home Installations ANSI/NCSBCS A225.1, or Standard for Gas Equipped Recreational Vehicles and Mobile Housing, CSA Z240.4
- Any other relevant statutory regulations.
- Must be installed by a qualified installer, service agency or gas supplier
- Converting this appliance for use with other gasses must be done by a qualified installer, service agency, or gas supplier

Ce manuel est disponible en Français sur demande. www.escea.net
1.0 Contents of this Conversion Kit

This conversion kit contains the following parts.

1. Main Burner Jet (1.2mm orifice)

2. Pilot Burner Jet (N° 46 Jet)

3. Dataplate Label with Propane information

4. This instruction manual detailing the steps required to complete the gas conversion for this Escea ST900 Direct Vent Gas Fireplace.
2.0 Isolating the Gas Supply

Before any work is commenced, the appliance must first be shut down, allowed to cool and then isolated from the gas supply.

3.0 Removing the Fascia

The ST900 fascia attaches to the fireplace by four hooks. To remove the fascia, simply lift it upwards 5/8"-3/4", and pull towards you. Care should always be taken when handling the fascia.

To replace the fascia, line up the four hooks with the matching receptacles on the fireplace and push the fascia into place and let it drop down, the fascia should now be securely in position.

4.0 Removing the Glass Assembly

Pull the four hooks shown on the following page towards you and then away from the glass to release the glass frame underneath the hook.

Lift the glass assembly towards you to clear the locating supports and place it flat upon some newspaper or a sheet of cardboard to protect your floor coverings.

Do not operate the appliance if the glass has been broken, damaged, or the glass is not properly positioned/hooked onto the appliance.
5.0 Removing the Fuel Bed Media

Remove all pieces of the fuel bed media from the firebox and place them in a container carefully to avoid damage.

6.0 Converting the Appliance

First you need to remove the burner by removing the screw holding it in place on the left hand side of the firebox (Fig. 1).

Then remove the 1.9mm burner jet (Fig. 2) and replace it with the 1.2mm jet supplied in the kit.

Now remove the gas pipe fitting under the pilot (Fig. 3) and remove the No.48 pilot Jet (Fig. 4) and replace it with the No.46 pilot jet supplied in the kit.

Replace the pilot line.

Adjust the Primary Aeration Collar on the burner to the Propane position as shown in the diagram below, then place the burner into position and screw it in place.
The gas regulator needs to be converted from the Natural Gas setting to the Propane setting.

The regulator is located on the left hand side of the control tray, at the base of the fire. To change the regulator between Natural Gas and Propane, unscrew the top cap off the regulator and pull the plunger from it. Re-insert the plunger on the opposite side (as shown in the diagram to the right) and screw the assembly back in the stack.

Now, put the gas data (Propane sticker shown) sticker supplied in the conversion kit in onto the dataplate of the ST900 in the position shown.

Note: This will need to be completed on the English language as well as the French language dataplates. (English language dataplate shown)

The sticker must be signed and dated by the tradesperson who has completed the gas type conversion.

The conversion is only complete once the conversion label has been adhered to the available label plate and filled out by the tradesperson who has completed the gas type conversion.
7.0 Replacing the Fuel Bed Media

The fuel bed media must now be placed back in the firebox in the correct manner to ensure that the appliance will operate in a safe and proper way.

7.1 Replacing the Driftwood and Pebbles Set

Scatter one layer of the supplied white coals evenly across the base of the firebox, ensuring there are no coals or media inside the pilot flame surround guard. Arrange the supplied logs exactly as shown in the diagram and photo on the following page. Underneath each log is a written number which will help in correctly positioning the logs.

7.2 Replacing the White or Black Coals Set

Scatter the coals evenly across the base of the firebox, ensuring there are no coals or media inside the pilot flame surround guard which may obstruct or impair the pilot assembly.
8.0 Re-fitting the Glass Assembly

The glass assembly must be re-fitted to the appliance before the gas conversion process can proceed.

Follow the instructions in ‘4.0 Removing the Glass Assembly’ in reverse to refit the glass assembly to the fireplace.

Do not operate the appliance if the glass has been broken, damaged, or the glass is not properly positioned/hooked onto the appliance.

9.0 Re-establishing the Gas Supply

With all the above steps completed, the gas supply can now be re-established to the appliance.

Leak test all test points and unions/joins that have been replaced or re-connected.

The appliance should be re-commissioned to ensure that it is running correctly in its re-configured state.

10.0 Re-fitting the Fascia

The fascia must be re-fitted to the appliance before the conversion process is complete.
Notes: